# Muon Piston-Cavity Calorimeter (MPC)

Mechanical Design
And

Installation

#### Of The MPC North Assembly

Don Lynch MPC North Safety Review June 22, 2006

#### **TOF W**

Prepare installation Fixtures

Mockup test installation

**TOF Mechanical installation** 

**TOF Electrical Installation** 

#### **RXNP**

Prepare for installation

Mechanical installation

Electrical installation

#### **HBD**

Prepare for installation

Mechanical installation

Flectrical installation

#### MPC N

Move CM south

Prepare for installation

Mechanical installation

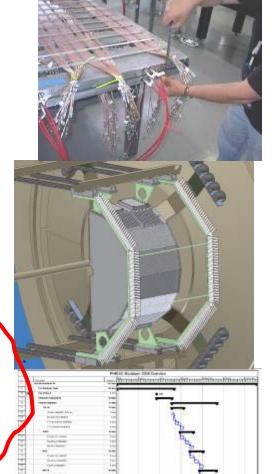
Electrical installation

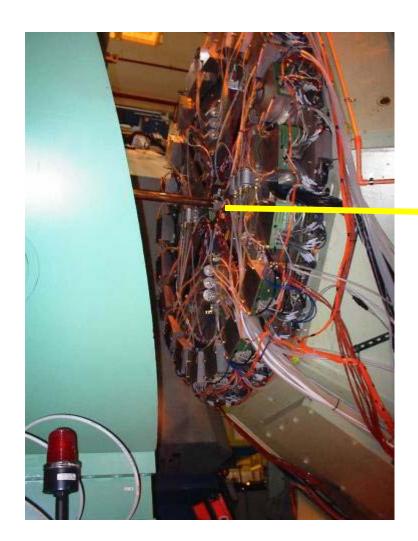
Move CM North



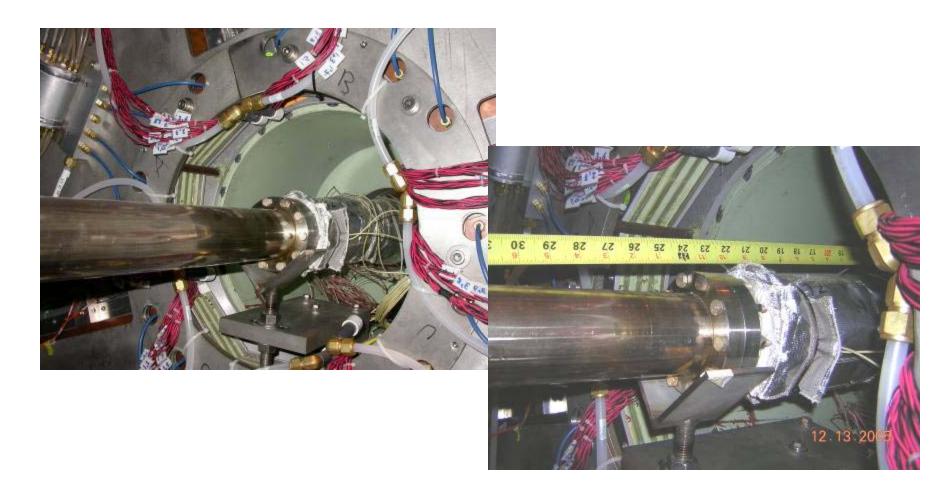


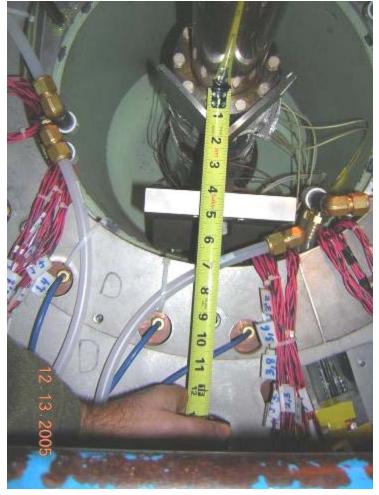
13 days	7/19/2006	8/4/2006
2 days	7/19/2006	7/20/2006
1 day	7/21/2006	7/21/2006
2 days	7/312006	8/1/2006
3 days	8/2/2006	8/4/2006
15 days	7/31/2006	8/18/2006
5 days	7/31/2006	8/4/2006
5 days	8/7/2006	8/11/2006
5 days	8/14/2006	8/18/2006
15 days	8/14/2006	9/1/2006
5 days	8/14/2006	8/18/2006
5 days	8/21/2006	8/25/2006
5 days	8/28/2006	9/1/2006
18 days	8/28/2006	9/20/2006
2 days	8/28/2006	8/29/2006
5 days	8/30/2006	9/5/2006
5 days	9/6/2006	9/12/2006
5 days	9/13/2006	9/19/2006
1 day	9/20/2006	9/20/2006



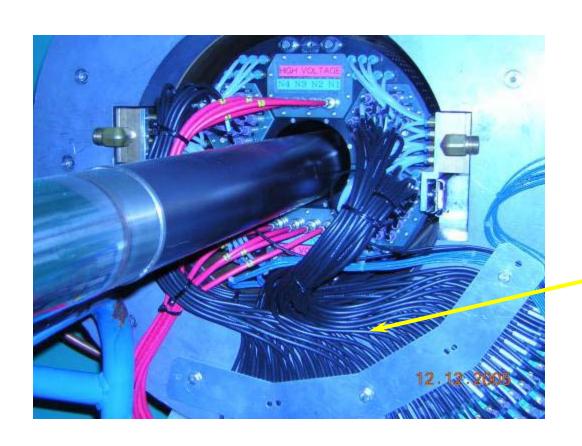




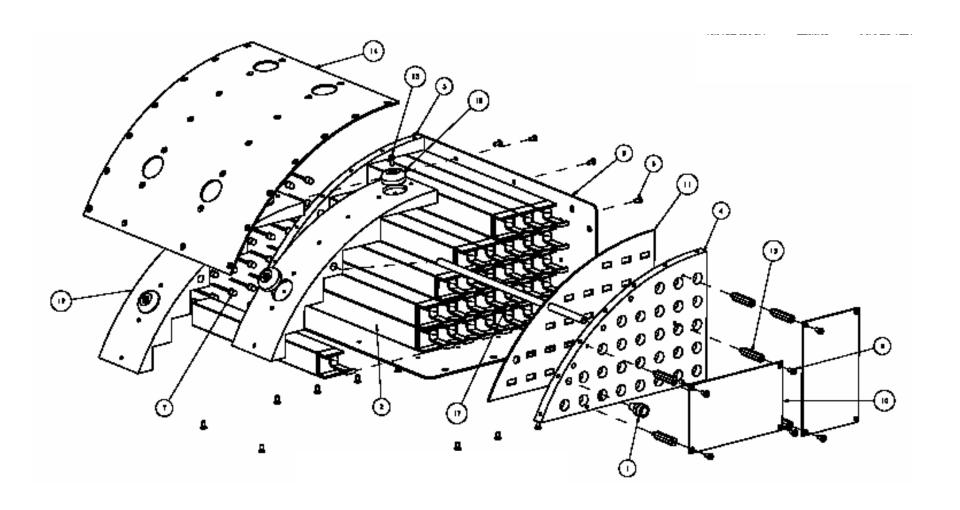


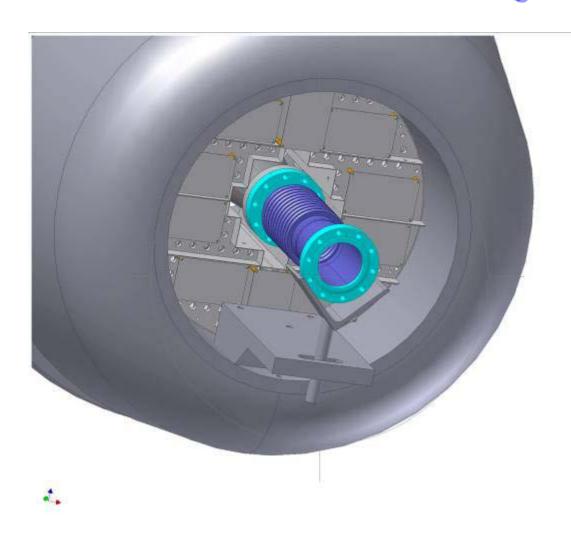


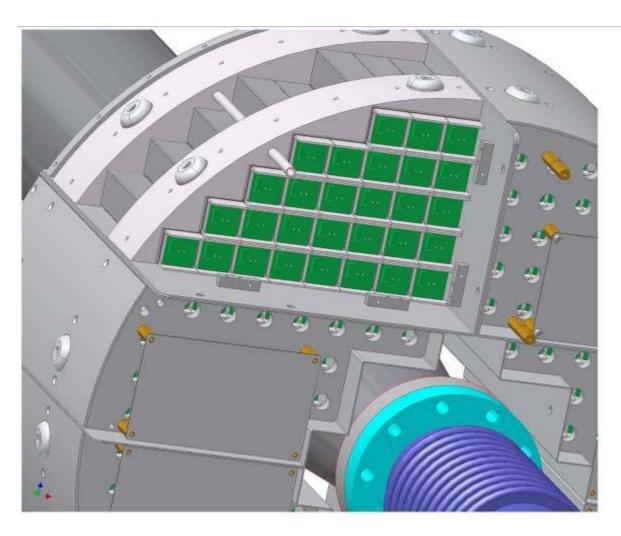


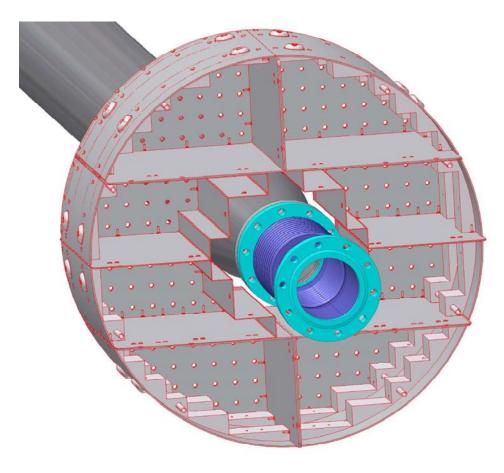


These cables protrude into the muon piston cavity when the MMN is in the closed (run) position

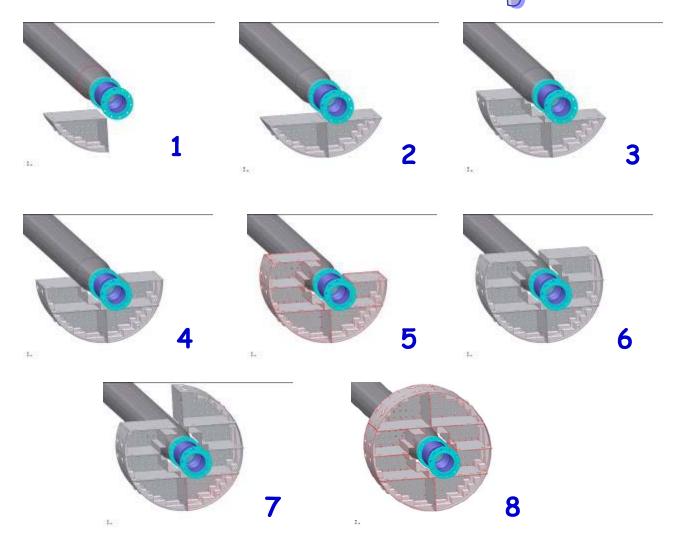








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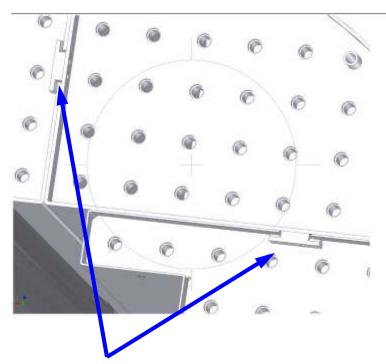


Empty octants are installed first.
LED's and LED board are already attached.

Then modules are individually inserted.

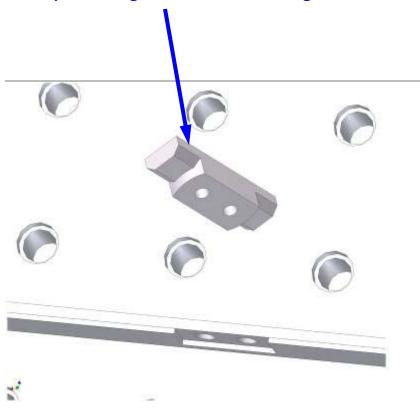
Next APD cable is attached then snaked through cover which is attached.

Finally, standoffs and signal pcbs are attached, wired and routed to MPC N rack.



Modules interconnect at rear using tabs as in MPC S

Tabs for MPC N modified for increase clearance and rounded for easy locating and self centering



MPC N rack to be mounted ontop of MUID rack in NW of IR (on floor near west side of MMN)

